

OPERATING INSTRUCTIONS **CALIBRATION STANDARD**





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OPERATING INSTRUCTIONS

CALIBRATION

The menu navigation takes you to the calibration menu.

First, according to the software instructions, the 100% position is calibrated with the base plate closed. In order to calibrate the 0% position of the compactability measurement, the SPC must be switched to set-up mode.

- ① The calibration standard is to be placed in the measuring cup.



! The test mandrel is not required for the calibration.



- ② The material thickness of 12 mm must be entered accordingly in the calibration menu.



The 0% position must then be calibrated according to the software instructions.

After the compressor has started up again, the calibration standard must be removed from the measuring cup.

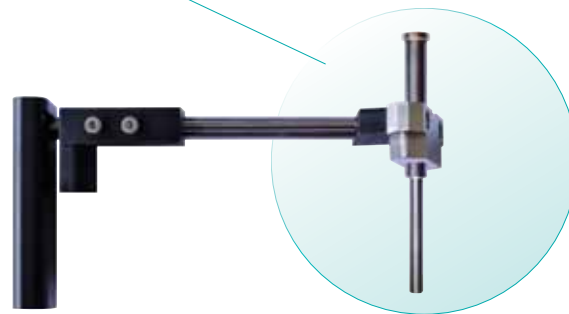


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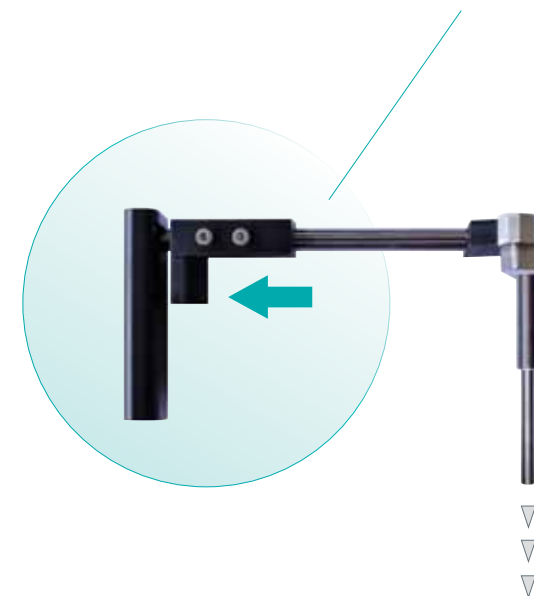
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WEAR TEST

- ① To check the degree of wear of the bottom plate, is the calibration standard with the test mandrel slightly pulled up, with the base plate closed, placed in the measuring cup.



- ② By actuating the release in the direction of the arrow, the test mandrel slips onto the base plate.



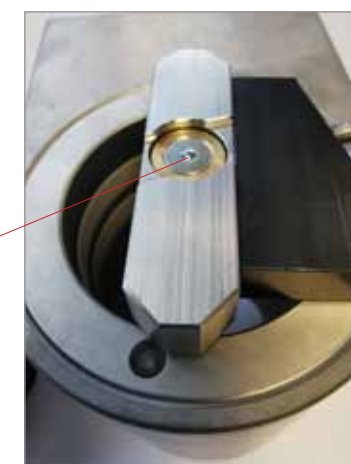
! Bottom plate is new

If the test mandrel is flush with the surface of the calibration standard, the base plate is as good as new.



! Attention

If the test mandrel is not flush with the surface of the calibration standards the base plate is badly worn and should be replaced.



TRUST IN INNOVATION



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